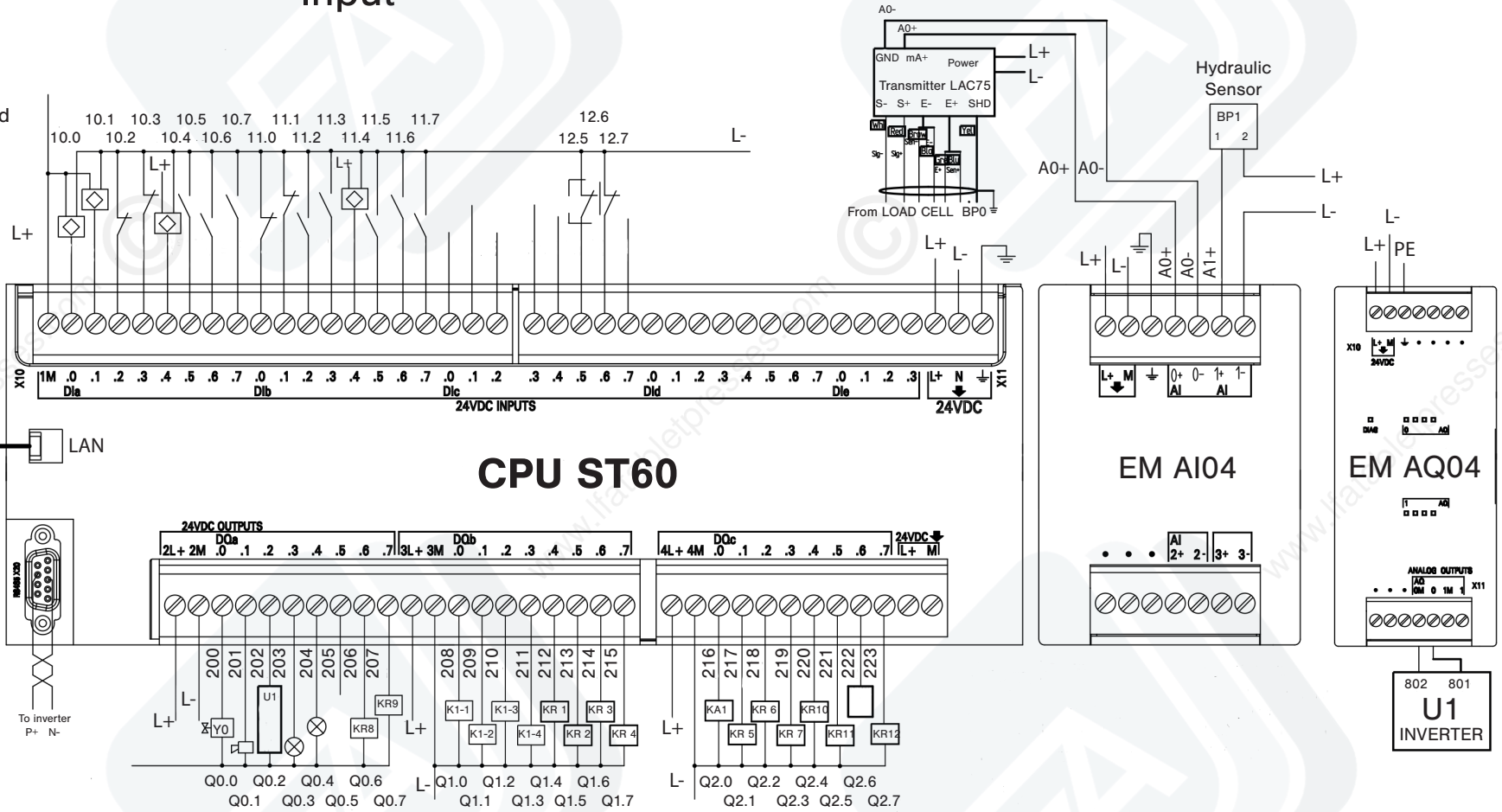


- 10.0 Punch pulse
- 10.1 Reset pulse
- 10.2 Upper rail protector
- 10.3 Lower rail protector
- 10.4 Upper Punch protector
- 10.5 Lower Punch protector
- 10.6 Pressure overload
- 10.7 Lubrication oil reducer
- 11.0 Dust collector overload
- 11.1 Hydraulic pump overload
- 11.2 Main inverter alarm
- 11.3 Feeding inverter alarm
- 11.4 Powder sensor
- 11.5 Jog button
- 11.6 Run button
- 11.7 Stop button
- 12.5 Door protector
- 12.6 Emergency Stop button
- 12.7 Spare


Input



- Q0.0 Rejection valve
- Q0.1 Buzzer
- Q0.2 Main run
- Q0.3 RUN indicator light
- Q0.4 STOP indicator light
- Q0.5 Lubrication dry oil pump
- Q0.6 Dust collector
- Q0.7 Lamp
- Q1.0 Gate
- Q1.1 Hydraulic release
- Q1.2 Shake
- Q1.6 Filling Motor +

- Q1.7 Filling Motor -
- Q2.0 Hydraulic motor
- Q2.1 Lubrication motor
- Q2.3 Axial flow fan
- Q2.7 AUX

Output

 www.ifamachines.com	Drawing Name	HSTP Electrical Diagram 4
	Product Name	HSTP
	Version	1.1.1
	Provided By	Callie Scott