



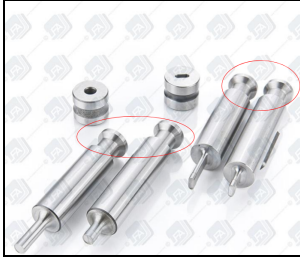

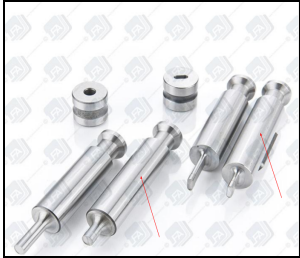




RTP 10i Lubrication Schedule

Part	Location	Image	Frequency	Type of Lubricant
Main Worm Gear	Mounted above the Motor in the lower section of the press		Visually inspect through the eye glass and apply when dry (approximately every 6 months).	WA 460 Oil (0.55 L)
Upper Roller Cam	Oil well with wick on the top of the machine		Visually inspect and apply when dry.	SAE 90 or NSF food grade equivalent
Upper Cam Shaft	Grease nipple located in the center of the Upper Roller Cam		Apply every 100 hours/once per week.	NLGI Grade 2
Lower Cam Shaft	Grease nipple located in the center of the Lower Roller Cam		Apply every 100 hours/once per week.	NLGI Grade 2



Part	Location	Image	Frequency	Type of Lubricant
Tooling Heads	Heads of Upper Punches and Lower Punches		Inspect and apply when dry.	NLGI Grade 1
Tooling	Air-tight container		Apply a small amount whenever the press will be left unattended for an extended period of time	Mineral oil
Tooling Barrels	The main shaft of the Upper Punches and Lower Punches		Every time the Tooling is installed in the press.	SAE 10