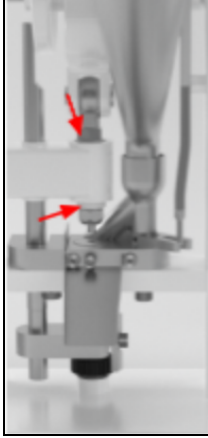
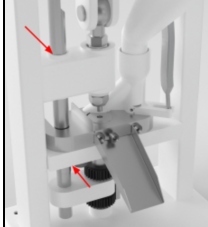




TDP 0 Lubrication Schedule

| Part | Location | Image | Frequency | Type of Lubricant |
|-------------------------------------|--|---|--|-------------------|
| Tooling heads | The heads of the Upper Punch and Lower Punch |  | Visually inspect and apply when dry | Assembly paste |
| Tooling (after cleaning) | Storage container |  | After cleaning | Mineral oil |
| Eccentric Sheave Strap | The topmost Grease Nipple |  | Apply after (a) every 5000 tablets, (b) after a deep clean, or (c) when the press has not been used for a prolonged period of time | NLGI Grade 2 |
| Lower Drift Pin Assembly Timing Cam | Cam track and top of Lower Drift Pin Assembly Timing Rod |  | Apply after (a) every 5000 tablets, (b) after a deep clean, or (c) when the press has not been used for a prolonged period of time | NLGI Grade 2 |



| Part | Location | Image | Frequency | Type of Lubricant |
|-------------------------------------|---|--|--|-------------------|
| Upper Drift Pin Assembly | The points at which the Upper Drift Pin Assembly and TDP 0 Base meet |  | Apply a small amount whenever the press will be left unattended for an extended period of time | Mineral oil |
| Lower Drift Pin Assembly Timing Rod | The points at which the Lower Drift Pin Assembly Timing Rod and TDP 0 Base meet |  | Apply a small amount whenever the press will be left unattended for an extended period of time | Mineral oil |