

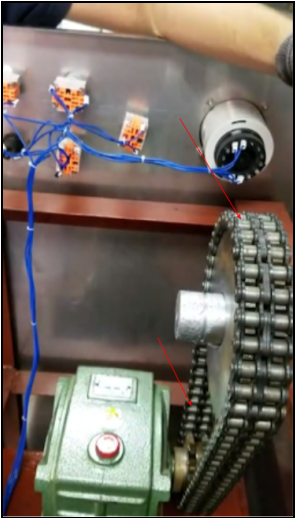




VH Powder Mixer Range Lubrication Schedule

Part	Location	Image	Frequency	Type of Lubricant
Bearings on V-Tank	Bearings that connect the V-Tank to the VH Mixer's base.		Apply grease in the following situations: 1) After every 100 hours of use, 2) after a deep clean, or 3) if returning to use the machine after a prolonged period of time.	NLGI Grade 2
Gearbox	Inside the VH Mixer's base and above the Motor.		Check the oil inspection window every month and top up if required.	460 Grade Worm Gear Oil
Drive Chain (From VH-100 to VH-500)	Situated on the toothed gears attached to the Gearbox and Motor inside the VH Mixer's base.		Visually inspect the chain every week by applying a dry cloth and checking for oil patches. If the chain is dry, apply a coating of chain lubrication.	Chain Lubricant - NSF H1